

Work Order ID 64019

November 23, 2010 8:09:43 AM



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Item ID: D412-702-343

Accept



Setup Start



Revision ID:

Stop



Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 11/23/10 Start Qty: 1.00



Required Date: 11/23/10 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Disassembly

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

DS19511

A

105

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D412-702-343 B61607
DISASSEMBLE KIT, RETURN ALL PARTS BACK TO STOCK

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/11/23

10/11/23

W 10-11-23

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Work Order ID: 64019

Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 11/23/10

Required Date: 11/23/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-10A		Purchased	No				Each	81.0000	4	-4			
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Bolt

Location

Loc Qty

Loc Code

ST356

81

113422

1

114523

40

115835

40

AN4-44A		Purchased	No				Each	77.0000	2	-2			
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Bolt

Location

Loc Qty

Loc Code

ST360

77

104806

77

AN960JD416	NAS1149D0463J	Purchased	No				Each	24.0000	6	-6			
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Washer

Location

Loc Qty

Loc Code

ST300

24

113288

24

AN960JD416L	NAS1149D0416J	Purchased	No				Each	186.0000	4	-4			
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Washer

Location

Loc Qty

Loc Code

ST346

186

106785

2

110153

184

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Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 11/23/10

Required Date: 11/23/10

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-4

Purchased No

Each

82.0000

12

-12



Cherry Rivet



111359 10/11/23

Location

Loc Qty

Loc Code

ST311

82

114716

82

D3542-1

Manufactured No

Each

8.0000

2

-2



Bracket



10/11/23

Location

Loc Qty

Loc Code

ST245

8

32606

2

59051

6

D3571-1

Manufactured No

Each

20.0000

3

-3



Guide



BS8450 10/11/23

Location

Loc Qty

Loc Code

ST245A

20

62339

20

D3571-3

Manufactured No

Each

11.0000

2

-2



Guide



BS7343 10/11/23

Location

Loc Qty

Loc Code

ST245A

11

57363

1

62015

10

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Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 11/23/10

Required Date: 11/23/10

Start Qty: 1.00

Required Qty: 1.00

D3578-041

 Doubler

Manufactured No

Each 21.0000 6 -6



B 61846 10/11/23

Location

Loc Qty

Loc Code

ST244A

21

62335

21

D3610-041

 Bracket

Manufactured No

Each 6.0000 2 -2



B 47144 10/11/23

Location

Loc Qty

Loc Code

ST244A

6

51650

6

D3618-1

 CAP

Manufactured No

Each 67.0000 2 -2



10/11/23

Location

Loc Qty

Loc Code

ST244A

67

55669

67

D3761-1-041

 HOOK & LOOP STRIP

Manufactured No

Each 82.0000 5 -5



B 61451 10/11/23

Location

Loc Qty

Loc Code

ST245

82

63803

82

D412-702-059

 Grommet

Manufactured No

Each 0.0000 1 -1



B 55670 10/11/23

D412-702-301

 Harness Assembly

Manufactured No

Each 0.0000 1 -1



B 61597 10/11/23
 B 61597

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Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 11/23/10

Required Date: 11/23/10

Start Qty: 1.00

Required Qty: 1.00

D412-702-303 Manufactured No

Each 0.0000 1 -1



Harness Assembly

D412-702-305 Manufactured No

Each 0.0000 1 -1



Harness Assembly

D412-702-307 Manufactured No

Each 0.0000 1 -1



Harness Assembly

D412-702-309 Manufactured No

Each 2.0000 1 -1



Harness Assembly

B61598 10/11/23

B61599 10/11/23

B61600 10/11/23

B61601 10/11/23

Location

Loc Qty

Loc Code

ST269

2

62334

2

D412-702-343 Manufactured No

Each 0.0000 1



5-Man Fwd Facing Shoulder Harness, 3 point

MS21042L4 Purchased No

Each 5,566.000 6 -6



Nut

B61607 10/11/23

M115108 10/11/23

Location

Loc Qty

Loc Code

ST300

5566

1123143

2

115589

964

115621

1100

116188

3500

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Parent Item: D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 11/23/10

Required Date: 11/23/10

Start Qty: 1.00

Required Qty: 1.00

MS24693-S274 Purchased No Each 53.0000 2 -2
Screw

Location	Loc Qty	Loc Code
ST288	53	
108560	3	
114718	50	

MS24694-S56 Purchased No Each 98.0000 3 -3
SCREW

Location	Loc Qty	Loc Code
ST289A	98	
104407	98	

MS24694-S58 Purchased No Each 86.0000 2 -2
Screw

Location	Loc Qty	Loc Code
ST289A	86	
104407	86	

MS24694-S60 Purchased No Each 114.0000 1 -1
Screw

Location	Loc Qty	Loc Code
ST289A	114	
104407	114	

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